



## **Tips for establishment of crops in peat-free growing media**

**Methwold Village Hall, St George's Hall Complex, High Street,  
Thetford IP26 4NT (a.m.)**

**Darby Nursery Stock, Broadfen Farm, Severalls Road, Methwold  
Hythe, Thetford IP26 4QU (p.m.)**

**21<sup>ST</sup> May 2024**

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# Agenda



Time	Content	Speaker
<b>Springfields Events and Conference Centre</b>		
09:00 – 09:30	<i>Coffee, tea, and refreshments</i>	
<b>Presentations</b>		
09:30 – 10:10	<b>Building momentum towards peat-free production</b>	Wayne Brough, <b>HTA</b>
10:10 – 10:50	<b>Establishment of crops in peat-free growing media – grower and scientific viewpoints</b>	Alastair Hazell, <b>Darby Nursery Stock Ltd</b> , Raghavendra Prasad, <b>RHS</b>
10:50 – 11:00	<i>Coffee, tea, and refreshments</i>	
11:00 – 11:40	<b>Plant Growth Promoting Rhizobacteria (PGPR) - benefits of incorporation into peat-free growing media</b>	Simon Taylor, <b>Plantworks Ltd</b>
11:40 – 12:20	<b>Coir as a main constituent of peat-free growing media – physical and chemical properties of different coir fractions and challenges around supply</b>	Tom de Vesci and Raul Cabrera, <b>Horticultural Coir Ltd</b>
12:20 – 13:00	<b>Practical advice and tips for improving crop establishment in peat-free growing media. Experiences from different crop sectors</b>	Selchuk Kurtev, <b>Zest Sustainable ICM</b>
13:00 – 13:45	<i>Lunch buffet</i>	

<b>Nursery tour (Clay Lake site) and discussion</b>		
14:00 – 14:15	Introduction to Darby Nursery Stock	Alastair Hazell, <b>Darby Nursery Stock Ltd</b>
14:15 – 15:30	Nursery tour of Darby Nursery Stock. Split into two groups	Alastair Hazell / Selchuk Kurtev
15:30	<i>Wrap up and depart</i>	

**BASIS and NRoSO continued professional development points will be available on the day of the workshop.**

# Location



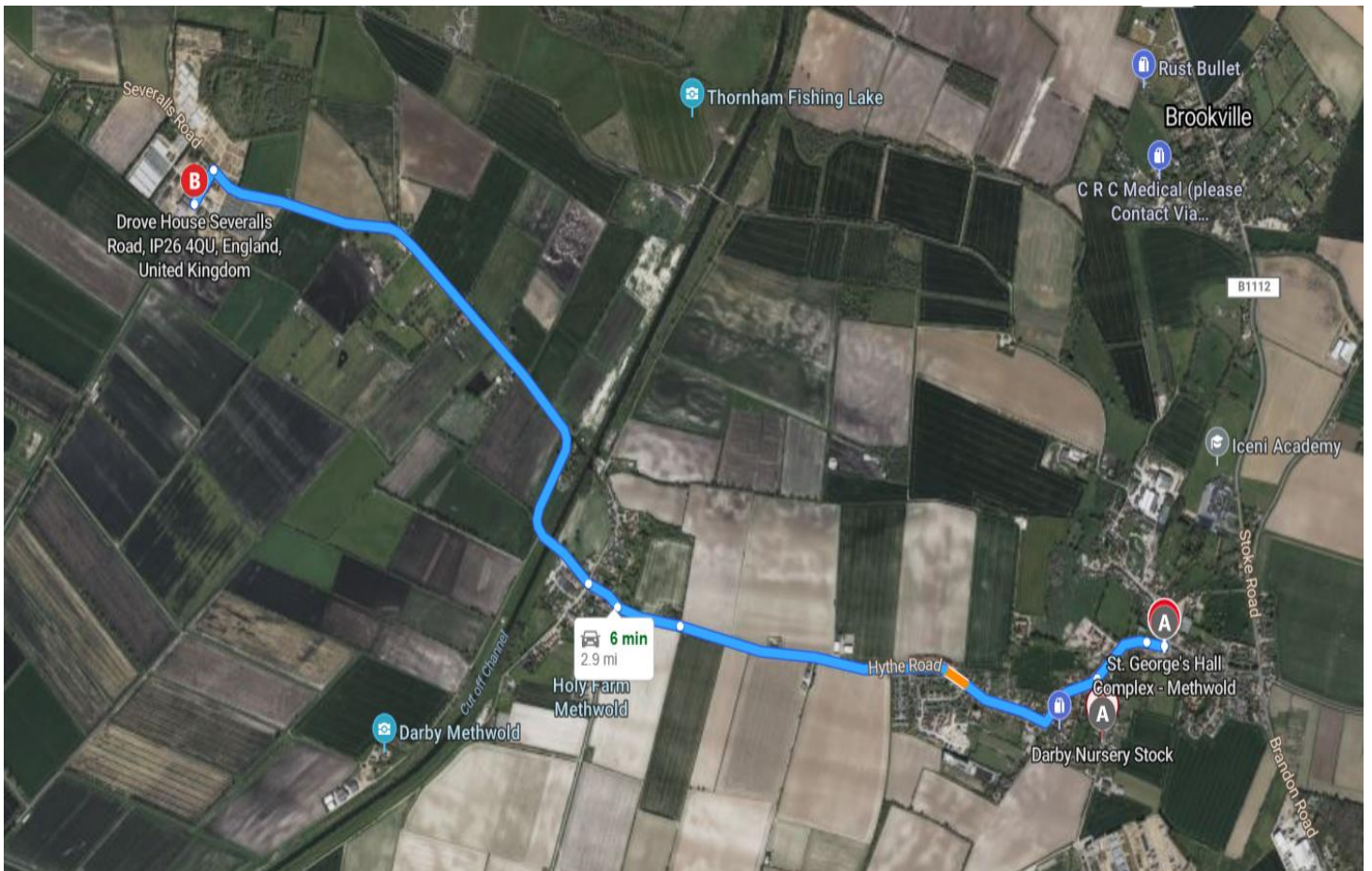
## Addresses and locations:

**St George's Hall Complex, 16 High Street,  
Methwold, Thetford, Norfolk IP26 4NT (a.m.)**  
(highlighted on the map)

*What3words: ///chosen.happy.seabirds*

**Darby Nursery Stock, Broadfen farm,  
Severalls Road, Methwold Hythe, Thetford  
IP26 4QU (p.m.)**  
(highlighted on the map)

*What3words: ///bulky.courier.dislodge*

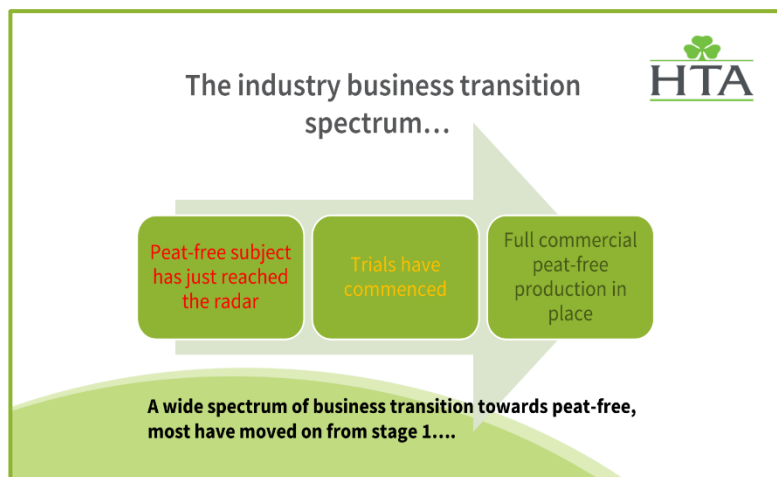


# Building momentum towards peat-free production

Wayne Brough, HTA



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## Notes

### Quality control



- Really important to get what you require from the start.
- Review the specifications with your growing media suppliers – physical (constituents, AFP, particle sizes, moisture content, fertiliser inclusion, wetters, gels etc.) and chemical (pH, EC etc.) and have detailed discussions about management – buffering capacities, water retention, need for further nutrition etc.
- Take samples of fresh growing media and store in a dark cool place for the duration of the crop.
- Inspect incoming media for moisture distribution and temperatures, if hot (a sign of biological activity) test for EC prior to use.
- Apply active stock control on incoming batches of growing media, don't place new media in front of previous batches.
- Avoid storing in direct sunlight under glass.

### Quality control



<b>Composition</b>	70 %	Cocopeat
	15 %	Perlite
	15 %	Wood fibres
<b>Fertilizers</b>	0.5 kg/m <sup>3</sup>	NPK fertilizer + trace elements
	0.3 kg/m <sup>3</sup>	N fertilizer
	25 g/m <sup>3</sup>	Fe
<b>Specifications</b>	pH*	4.7 - 5.3
	EC*	0.8 - 1.2
<b>NPS data from added fertilizer:</b>	N	128 g/m <sup>3</sup>
	P <sub>2</sub> O <sub>5</sub>	70 g/m <sup>3</sup>
	K <sub>2</sub> O	120 g/m <sup>3</sup>



### Management and monitoring



- Avoid a 'pot and forget' mentality.
- Materials are now 'biologically active', so physical quantities in pots can change over time, pHs can drift, individual nutrient levels can rapidly fall (nitrogen) and also be aware of calcium and magnesium levels – especially in small cells.
- Irrigation water which has a high alkalinity will have more impact (but will supply calcium), as will acidifying liquid feeds, and large 'dumps' of high EC feeds.
- Can get build-ups of potassium (with coir and green waste ingredients) and sulphates from fertilisers in general.
- Therefore, there is a need to actively and regularly manage the media throughout production. Take regular analyses and get a quality probe to monitor EC and moisture.

### Management and monitoring



### Cultivation (1)



- **Irrigation** – check on uniformity of application by each system, have an idea of the amount of water in a container, and the amount needed to top up, beyond simply looking at the media surface.
- **Nutrition** – it's not a question of throwing more fertiliser at the situation, this can lead to high ECs, build up unwanted elements and compounds and potential pollution. Application of required elements, quickly, this will make liquid feeding more important.
- **Pot fill** – need to allow for any settling or slumping, whilst minimising spilt media, and also allow for corresponding depth of plug.

### Cultivation (2)



- **Scheduling** – does the media impact time to finished product (reduce or increase), does it improve rooting and establishment or extend the times.
- **Plant performance** – variation in performance response in the same media between species and even varieties.
- **Overwintering** – will this be better or worse, if media is better drained will this lead to lower root ball temperatures and more root death and plant losses?
- **Vine weevil** – do eggs and larvae survive better, anecdotal evidence to suggest better survival in coir?
- **Weed levels** – is there less liverwort, moss and weed generally.

Notes

### Cultivation



### Impacts on machinery



- Peat-free media doesn't impact all machinery, machinery with more exposed moving parts and media with a high percentage of long fibres can give rise to issues.
- Exposed chains can be an issue, picking up fibres and jumping or snapping at sprockets.
- Brushes can become blocked and cease to function.
- Media may weigh more and impact motors.
- Spilt media can block sensors on conveyor belts and on machinery.

### Impacts on machinery





### Ongoing....



- There are more physical constituents within blends to deal with.
- Blends are still being developed and supply chains fine-tuned. Therefore, blends will change which may impact performance. *Blend development at the same time as offering commercial product is tricky.*
- Not all species perform as well in the same blend, a range of blends (perhaps even from different suppliers) may therefore be required to produce the range of species offered by many businesses.
- What about the 10-20% of plant species that are proving difficult to propagate/grow in peat-free?

### HTA Technical Support Webpages



#### Growing Media

This section provides guidance and technical information to assist with the transition to peat-free growing media. Most businesses are still on a learning curve in terms of adopting such media, and are in the process of trialling a range of growing media blends and making the necessary cultural changes to get the most out of them.



2014  
going peat-free



GROWING MEDIA  
Physical constituents of peat-



GROWING MEDIA  
Irrigation of peat-free crops



GROWING MEDIA  
Nutrition of peat-free crops



2014  
Mo

<https://hta.org.uk/grower-support-campaign/growing-media>

# Establishment of crops in peat-free growing media – grower and scientific viewpoints



Alastair Hazell, Darby Nursery Stock and Raghavendra Prasad, RHS

## Notes

### Establishment of crops in peat-free growing media – grower and scientific viewpoints

Alastair Hazell, Darby Nursery Stock Ltd



### Nursery History

- 61 years of container-crop growing.
- Suppling garden centres throughout the whole of the UK.
- Wide range of plants produced.
- Darby Speciality Crops include Lavandula, Clematis and soft fruit.

### Growing Medium History

- Trialling and growing batches in peat free for 30+ years.
- 2024, 40% of all potting will be in peat-free growing media.
- Standard mixes are 60% peat-reduced.
- Coir, woodfibre and bark.

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## Notes

### Current Mixes

Mix number (ICL)	Mix number (DMS)	Mix description (2024)
TRPF04024	Mix 4024	Tree PF standard 35% F/A
TRPF04025	Mix 4025	Trees PF Standard 40% F/A
TRPF04026	Mix 4026	Trees Cherry/Prunus
TRPF04027	Mix 4027	Trees Apple/Malus
NSPF04092	Mix 4092	2-3 L Outdoor PF
NSPF04093	Mix 4093	2-3 L Indoor PF
NSPF04141	Mix 4141	Young Plants Long Term PF Fine
NSPF04142	Mix 4142	Young Plants Short term PF
HRGE04201	Mix 4201	Herbaceous 60% F/A
NSGE04532	Mix 4532	Vinca 50% F/A
NSGE04570	Mix 4570	N Stock Indoor 60% F/A
NSGE04571	Mix 4571	N Stock Outdoor 60% F/A
NSGE04601	Mix 4601	N Stock disease control 60% F/A

### 2024 Peat-Free Trial (Outside)



### 2024 Peat-Free Trial (Inside)



Notes

Good Establishment



Poor Establishment



Differences Between Peat-Based and Peat-Free

- Water holding capacity.




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Priming Input Material



Irrigation Controls



Checking Profile



## Notes

### Differences Between Peat-Based and Peat-Free

- Nutrition.



### Differences Between Peat-Based and Peat-Free

- Physical structure.



### Physical Structure




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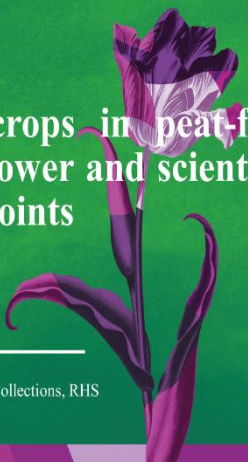



# Establishment of crops in peat-free growing media – grower and scientific viewpoints

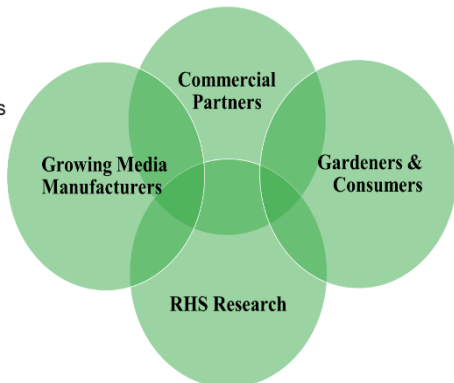
Dr. Raghavendra Prasad


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Post Doc Fellow: Transition to Peat-Free Fellowship  
Environmental Horticulture, Division of Science and Collections, RHS  
raghavendrprasad@rhs.org.uk  
+44 7955439897






## Project Partners and Collaborators





Department for Environment Food & Rural Affairs



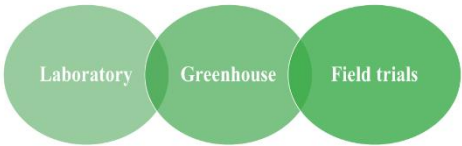


RHS Inspiring everyone to grow

## Research Trials

To meet the practical requirements of the production system in which peat-free substrates are being utilized

RHS and Commercial partners




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RHS Inspiring everyone to grow

## Fellowship Progress

 Peat Free Growing Herbaceous Perennials	 Peat Free House Plant Propagation and Growing	 Peat Free Ericaceous Trials	 Peat Free Growing Shrubs
 Peat Free Growing Alpines and Bedding	 Peat Free Propagation	 Peat Free production of culinary herbs	 Peat Free Propagation

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RHS Inspiring everyone to grow

## Growing Media Quality Control

**In-house QC control:**

- Sampling the material
- Archiving some sample for reference
- Interpret key aspects from analysis

**Key focus on better understanding:**

- Irrigation management
- Maturity/stability of the growing media
- Nutritional dynamics of growing media

**ANALYTICAL RESULTS on 'as received' basis.**

Determinand	Value	Units	Determinand	Value	Units
pH	5.3		Cond. at 20 C	129	uS/cm
Density	512	kg/m <sup>3</sup>	Ammonia-N	16.0	mg/l
Dry Matter	22.7	%	Nitrate-N	36.6	mg/l
Dry Density	116.2	kg/m <sup>3</sup>	Total Soluble N	52.6	mg/l
Chloride	8.6	mg/l	Sulphate	101.1	mg/l
Phosphorus	17.0	mg/l	Boron	0.19	mg/l
Potassium	54.9	mg/l	Copper	0.05	mg/l
Magnesium	13.9	mg/l	Manganese	0.12	mg/l
Calcium	20.3	mg/l	Zinc	0.15	mg/l
Sodium	5.2	mg/l	Iron	2.77	mg/l

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## Notes

### Plant growth promoting rhizobacteria (PGPR)



Bacillus



Pseudomonas



Rhizobium



Azotobacter

### Plant growth promoting bacteria (PGPR) functions

#### Enhanced nutrition

- N-fixation
- P-solubilisation
- Increased iron uptake

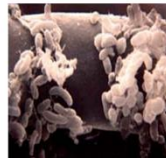
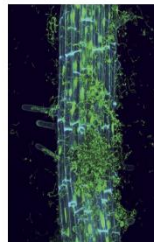
#### Plant protection

- Competitive exclusion of pathogens
- AMF helper
- Induced systemic resistance

#### Crop development

- Phytohormone production – stimulating top growth and root development

#### Rhizosphere bacteria on a root



### PGPR and their functions

PGPR consortium	
PGPR ID	Known plant growth promotion mechanisms
<i>Bacillus amyloliquefaciens</i> (B)	N fixer, gibberellin, P-solubiliser, K-solubiliser, cytokine and auxin producer, ISR inducer, phytochelator producer, etc.
<i>Rhizobium laguerreae</i> (H)	N fixer, P-solubiliser, cytokine and auxin producer, ISR inducer, phytochelator producer, etc.
<i>Phyllobacterium brassicacearum</i> (I)	N fixer, P-solubiliser, cytokine and auxin producer, ISR inducer, etc.
<i>Azospirillum brasilense</i> (A)	N fixer, cytokine and auxin producer, ACC deaminase and ABA producer, ISR inducer, etc.
<i>Rhizobium (Agrobacterium) strain</i> (F)	An endophytic N fixer, cytokine and auxin producer, ACC deaminase producer, ISR inducer, etc.

### How can PGPR help improve peat-free performance?

Challenges	PGPR mitigation
Higher pH than peat media	<ul style="list-style-type: none"> <li>Production of the organic acids</li> <li>Plant roots' uptake of ammonium ions (from N-fixation)</li> </ul>
Higher conductivity than peat media	<ul style="list-style-type: none"> <li>N-fixers</li> <li>P, K, Zn solubilisers</li> <li>Nutrients recycling - therefore, reducing the base level of NPK requirement</li> </ul>
Leach nutrients more readily	<ul style="list-style-type: none"> <li>More microorganisms generally results in increased carbon content</li> <li>Bacteria, being at the bottom of the food chain serve as an important sink for NPK elements, as they support the fungal and larger microorganism populations at the top of the food chain that play vital roles in decomposition and nutrient recycling</li> </ul>
Lacking beneficial microbes – susceptible to various stresses	<ul style="list-style-type: none"> <li>Competitive exclusion of pathogenic microbes</li> <li>Induction of systemic resistance to biotic and abiotic stresses- ACC deaminase, abscisic acids</li> </ul>

### Proving PGPR efficacy in peat-free media

#### Clover growth exp set up Experimental set up

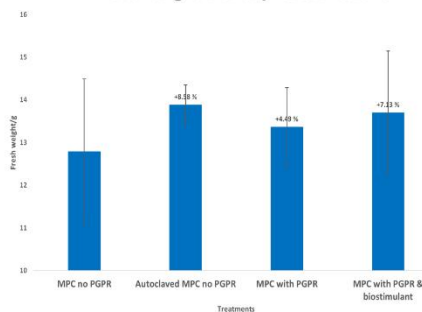
Treatment reference	Treatment	Clover	Number of replicates	Replicate reference
1	MPC no PGPR	1g	6	a,b,c,d,e,f
2	Autoclaved MPC no PGPR	1g	6	a,b,c,d,e,f
3	MPC with *PGPR	1g	6	a,b,c,d,e,f
4	MPC with *PGPR + **biostimulant	1g	6	a,b,c,d,e,f



\*10<sup>8</sup>cfu of PGPR per litre of compost

\*\* 0.1ml liquid Biostimulant per litre of compost

### Clover growth exp Observations





## Notes

### Clover growth exp Observations

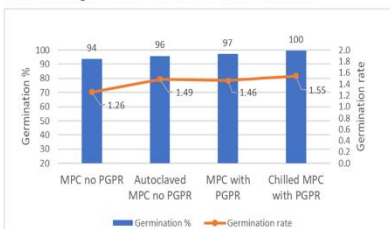
- PGPR treatment yielded heavier plant biomass – *due to phytohormone production, improvement of NPK availability and acquisition, organic acid production etc.*
- Biostimulant and PGPR treatment yielded heaviest plant biomass
- Plant based biostimulant also serving as nutrients for bacterial establishment

### Methods of delivery

- Liquid formulation in sterile bags
- Can be applied to inert carriers such as perlite for mixing into media
- Spray directly onto media at production or mixing stage
- Spray onto crops in growing unit – tests underway to look at effects when mixed with adjuvants
- Apply through irrigation lines via Dosatron

### Can PGPR survive and function after months of storage in peat-free media

Onion seed germination 3 months after inoculation



- PGPR promoted better germination % and rate in the first 3 months after bacterial treatment - *due to the production of phytohormones*

- The impact of PGPR on germination rate was significantly greater under warmer temperature

Statistics:  $P < 0.05$  was observed between MPC no PGPR vs other treatments in both germination % and rate except with the germination % of the Autoclaved MPC no PGPR.







### Comparison of Substrate Raw Materials

Coir, like some other materials, e.g. woodfibre, can introduce more than 60% aeration



Hortifibre from Wood



Crush or Cut Fiber from Husk Coir



Chip from Husk Coir

### Other Substrate Raw Materials



Perlite



Pine Bark

Other raw materials used as substrates combined or alone:  
**Some have more difficulty with aeration and water retention**



Turbofibre from wood



Black Peat

### Advantages of Coir

- 1- Natural fibre and from renewable resources
- 2- Organic product and biodegradable
- 3- High air-filled porosity + high water retention
- 4- High cat-ion exchange capacity - to retain nutrients
- 5- Good stability in long-term cropping
- 6- Anti-fungus properties
- 7- Less compaction

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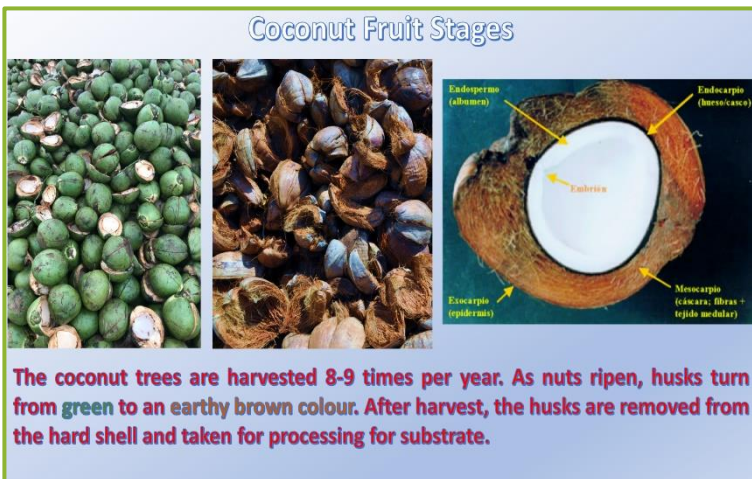
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## Notes




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Notes

Step 2- Washing the Raw Material



Washing spongy coir granules is very important to remove the excess of salts and make the material more stable.

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Step 3- Drying the Raw Material




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Step 4- Sieving and Mixing (Washed dry material passes through several sieves to achieve ideal physical particle size mix)




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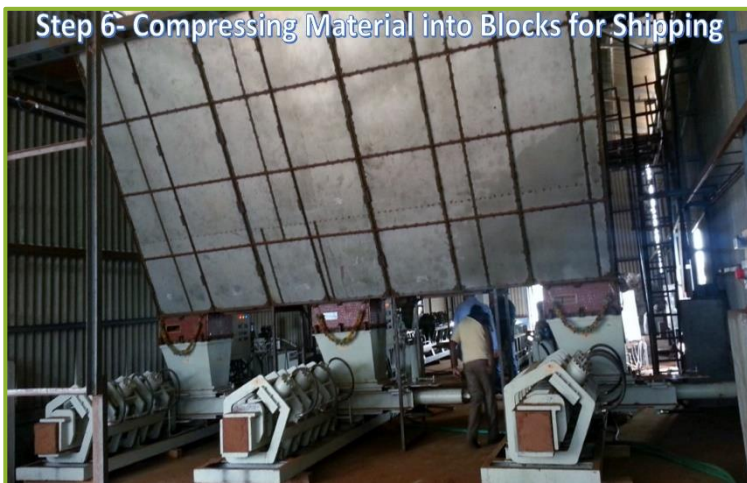
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## Notes

**Raw Material in Coir**


**COIR GRANULES**

**COIR CUT FIBRE**

**COIR CHIP**

Like peat-moss, coir can be used with all types of plants and can be produced in different blends and particle sizes most suitable for different plants and climates.

**Coir Mixing**



Properties	Standard	Coarse	SuperCoarse	Crash	Mix Chip 33	Chip	Cut Fiber
EC in relation 1:1.5	< 0.5	< 0.5	<0.5	<0.5	< 0.8	< 1.0	< 0.3
EC in relation 1:5	< 0.25	< 0.25	< 0.2	< 0.2	< 0.3	< 0.5	< 0.15
pH in relation 1:1.5	5.7-6.5	5.7-6.5	5.7-6.5	5.7-6.5	5.7-6.5	5.7-6.5	5.7-6.5
Yield (L/kg dry)	13.5 - 14	14 - 14.5	14.5 - 15.5	14.5 - 15.5	14.0	12.5 - 13	14.5 - 15
Total Porosity (%)	93 - 95	88 - 91	84 - 87	83 - 86	84 - 87	85 - 88	65 - 70
Air Filled Porosity (%)	18 - 20	27 - 29	35 - 38	37 - 40	36 - 39	37 - 40	55 - 60
Moisture Retention (%)	48 - 53	42 - 45	33 - 35	31 - 33	31 - 34	35 - 38	15 - 20
Bulk Density (Kg/m <sup>3</sup> )	77 - 80	70 - 73	60 - 63	57 - 60	60 - 63	55 - 58	42 - 45
Density in Wet (75 %)	310 - 320	300 - 310	255 - 265	250 - 260	260 - 270	250 - 260	130 - 140
Particles > 8 mm (%)	< 1.0	10 - 15	30 - 35	20 - 25	30 - 35	85 - 90	10 - 15
Particles 4-8 mm (%)	5 - 10	20 - 25	45 - 50	50 - 55	45 - 50	5 - 8	10 - 15
Particles 1-4 mm (%)	45 - 50	45 - 50	20 - 25	10 - 15	20 - 25	5 - 8	65 - 70
Particles 0.5-1 mm (%)	40 - 45	20 - 25	5 - 10	5 - 10	5 - 10	> 1	2.5 - 5.0
Particles < 0.5 mm (%)	< 10	< 2.5	< 2.5	0	< 2.5	0	85 - 90
Fibres (%)	5 - 10	20 - 25	60 - 65	55 - 60	30 - 35	5 - 10	90 - 95
Fibre Length (cm)	< 3	< 4	< 2	< 2.5	> 2	< 2	< 2
Chip (%)	0	0	1 - 3	< 5	30 - 33	> 90	0

**Seedling**























Aftercare of crops after potting/planting



- Getting the conditions the plants require
- Regular wetting up of top inch, inch and a half of growing media is paramount
- Keep moisture content high (45-60%) in top layer for two weeks, or until plants have rooted into the new media
- In summer months, use 'Spraygard' to reduce water loss from plants
- Irrigation water qualities – pH and alkalinity
- Regular EC and pH checks



Aftercare of crops after potting/planting



Aftercare of crops after potting/planting




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**Aftercare of crops after potting/planting**



HTA

zest  
Sustainable ICM

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**Aftercare of crops after potting/planting**



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zest  
Sustainable ICM

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**Crop protection inputs**

- Maintenance of healthy crops!
- Regular monitoring for P&D
- Impact of herbicide applications
- Use of biostimulants
- Fungicide applications, especially in early spring and late autumn – systemic products in spring and contact/translaminar in autumn
- Regular foliar and/or liquid feeding based on growing media

HTA

zest  
Sustainable ICM

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# Appendix



1. [HTA | Tips for going peat-free](#) (HTA login required for the HTA pages)
2. [HTA | Physical constituents](#)
3. [HTA | Irrigation of peat-free crops](#)
4. [HTA | Nutrition of peat-free crops](#)
5. [HTA | Monitoring and managing peat-free crops](#)
6. [HTA | Impact of peat-free media](#)
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